



Technical Specifications for Style NO. SLATE S1P

a) The following component parts, a description of each component part, and material/s used in each component part:

i. Upper;	Black cow split leather
ii. Insole (when used);	Antistatic non-metallic inserts
iii. Insock (when used);	Black nylon mesh with EVA with anti-static thread
iv. Outsole;	PU/Rubber
v. Toecap;	Steel
vi. Vamp lining;	Non-woven fabric
vii. Quarter lining;	Nylon mesh
viii. Edge covering of the toecap;	TPU
ix. Scuff resistant coverings for the toe region (when used);	TPU 1.4mm
x. Collar and insert materials above the upper (when fitted);	N/A
xi. Tongue;	N/A
xii. Penetration-resistant insert (when fitted);	Kevlar (antistatic non-metallic inserts)
xiii. Heat and/or cold insulation (when fitted);	N/A
xiv. Metatarsal protective device (when fitted);	N/A
xv. Cut resistant layer (when fitted);	N/A
b) Upper:	
i. Height of the upper;	5 - 6 109mm 7 - 8 113mm 9 - 10 117mm 11 - 12 121mm 13 125mm
ii. Thickness of the material/s used in the upper;	1,6mm Closed seat region
c) Layout of the seat region;	
d) Insole (when used):	
i. Thickness of the insole;	2mm for all sizes
ii. Method of assembly of the insole to the footwear;	Subject to heat and pressure between heated platens
e) Type of insock (when used):	
i. Non-removable insock, OR;	
ii. Seat sock, OR;	
iii. Full insock, non-removable, OR;	
iv. Full insock, removable and water permeable, OR;	X - Full insock, removable and water permeable,
v. Full insock, removable, not water permeable;	
f) Thickness of the insock (when used);	6-8mm for all sizes
g) Method of assembly of a non-removable insock to the footwear (when used);	Manual insertion, non-bound
h) Toecap:	
i. Method of assembly of the toecap to the footwear;	Setting and bonding
ii. Internal length of the toecap;	5 - 6 39mm 7 - 8 40mm 9 - 10 41mm 11 - 12 42mm 13 43mm
iii. Minimum thickness of the material used in the toecap;	2mm
i) The position and all dimensions (including the thickness of the material used) of an edge covering under the back edge of the toecap;	5 6 7 8 9 10 11 12 13 15 15 15 15 15 15 15 15 15

j) Thickness of the scuff resistant coverings for the toe region;	5	6	7	8	9	10	11	12	13
	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3	2.3

k) Outsole:

- i. Method of assembly of the outsole to the upper;
- ii. Minimum thickness of the outsole (excluding cleats and heel);
- iii. Cleat pattern (when used);

Injection moulded
2.5mm



- iv. Length of the outsole;

5	284mm
6	291mm
7	298mm
8	305mm
9	312mm
10	319mm
11	326mm
12	333mm
13	340mm

- v. Minimum cleat height (when used);

3mm for all sizes

l) For outsoles that consist of more than one layer:

- i. Number of layers;
- ii. Material used in each layer;
- iii. Minimum thickness of each layer;
- iv. Method of assembly of the different layers to each other;
- i. Thickness of the penetration-resistant insert;
- ii. Method of assembly and layout of the penetration-resistant insert in the footwear;

2
PU/Rubber
4mm
Injection
4.5mm
stitching
Not applicable

n) Heat and/or cold insulation (when fitted):

- i. Thickness of the heat and/or cold insulation;
- ii. Method of assembly of the heat and/or cold insulation to the footwear;
- i. Thickness of the metatarsal protective device;
- ii. Method of assembly of the metatarsal protective device to the footwear;

Not applicable
Not applicable
Not applicable
Not applicable
Not applicable

p) Cut resistant layer (when fitted):

- iii. Thickness of the cut resistant layer;
- iv. Minimum height of the cut resistant layer above the feather edge;
- v. The minimum measurement of overlap of the cut resistant layer beyond the rear end of the toecap;
- vi. Method of assembly of the cut resistant layer to the footwear.

Not applicable
Not applicable
Not applicable
Not applicable